



- 1 Basic Gun KX312  
Throat gap Gun arm 200 mm to 350 mm
- 2 handle  
switch 1 => Pre-stroke  
switch 2 => Working stroke  
switch 3 => Program I – Program II
- 3 Cylinder  
Ø 80 for pressure 10 bar  
Ø 100 for pressure 10 bar  
Ø 125 for pressure 10 bar  
Ø 140 for pressure 6 bar  
Ø 160 for pressure 6 bar
- 4 Fixture
- 5 Air- and water distribution  
acc. to customers requirement
- 6 Support handle
- 7 Bail
- 8 Gun arms  
Layout acc. to welding task  
Mat.: CuCrZr – CuZn40Pb2 – G-CuCr
- 9 Electrode caps and shanks  
acc. to welding task